



Type: **Round bucket**
 Model: **03LB/1**
 With lid: **P-03LB/1** or **P-03FB/1**

DIMENSIONS / WEIGHT

Upper diameter (inside): 185,9 mm (b)
 Upper diameter (with flange): 200,6 mm (a)
 Upper diameter (with handles): 195,5 mm
 Bottom diameter (external): 169,9 mm

Height (with standard lid): 155,4 mm (h)
 Height (with lid for foiling): 160,3 mm

Nominal capacity: 3 000 ml
 Total capacity: 3 700 ml
 Total usable capacity: 3 350 ml

Container weight: 97 g
 Handle weight (strap): 2,9 g (standard)
 Handle weight (PP): 6 g (optional)
 Handle weight (metal): 18,1 g (optional)

Weight tolerance: +/- 5%
 Dimension tolerance: +/- 1mm

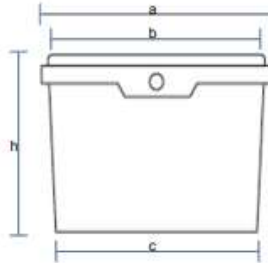
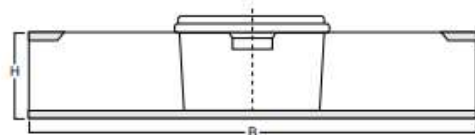


PHOTO OF PRODUCT



DECORATION

	Dry offset (up to 6 colors)	IML
Width (B):	565 mm	558,6 mm
Height (H):	110 mm	138,8 mm



Detailed die cutter of IML label is available after contact with the Sales Department

LIDS

Name: P-03FB/1
 Foiling: YES
 Weight: 27,5 g
 IML: YES
 Offset: NO



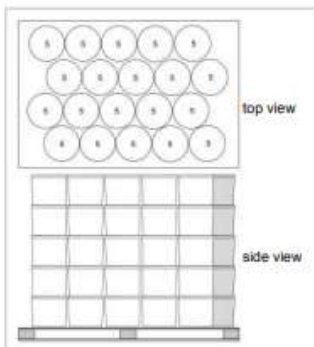
Name: P-03LB/1
 Foiling: NO
 Weight: 26 g
 IML: YES
 Offset: NO



RAW MATERIAL / TRANSPORT AND WAREHOUSING

- Buckets and lids are made of polypropylene (pp)
- Warehousing: In the case of stacking pallets with filled containers put weight uniformly, using for example proper separators.
- Filling and closing conditions: max. content temperature during filling 95°C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack. When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.
- Load on the lower container:
 - Static (T<23°C) : < 25 kg Transparent containers < 20 kg
- Transportation of filled containers: Containers may be stacked to the 66% of maximal static load.
- Palletizing of containers: Product with density 1,1 g/cm3 according to the customer practice giving consideration to the mentioned earlier values.
- All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.
- This guarantee is valid 12 months from date of delivery. During this time, the package should be used. All packages from a single pallet should be used immediately after unpacking.
- Manufacturer is not responsible for container deformation because of stacking of single pallets or putting on them an extra load.

PALLETIZATION FILLED CONTAINERS



PALLETIZATION AT DELIVERY

1200 units / pallet
 packaging: hood or bag

STANDARD COLOURS



The product is available in white, transparent or colored according to customer specifications

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