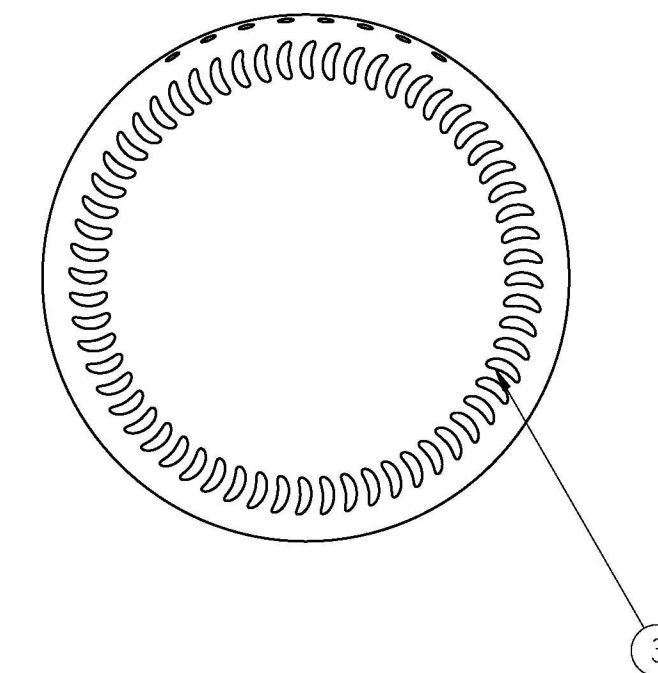
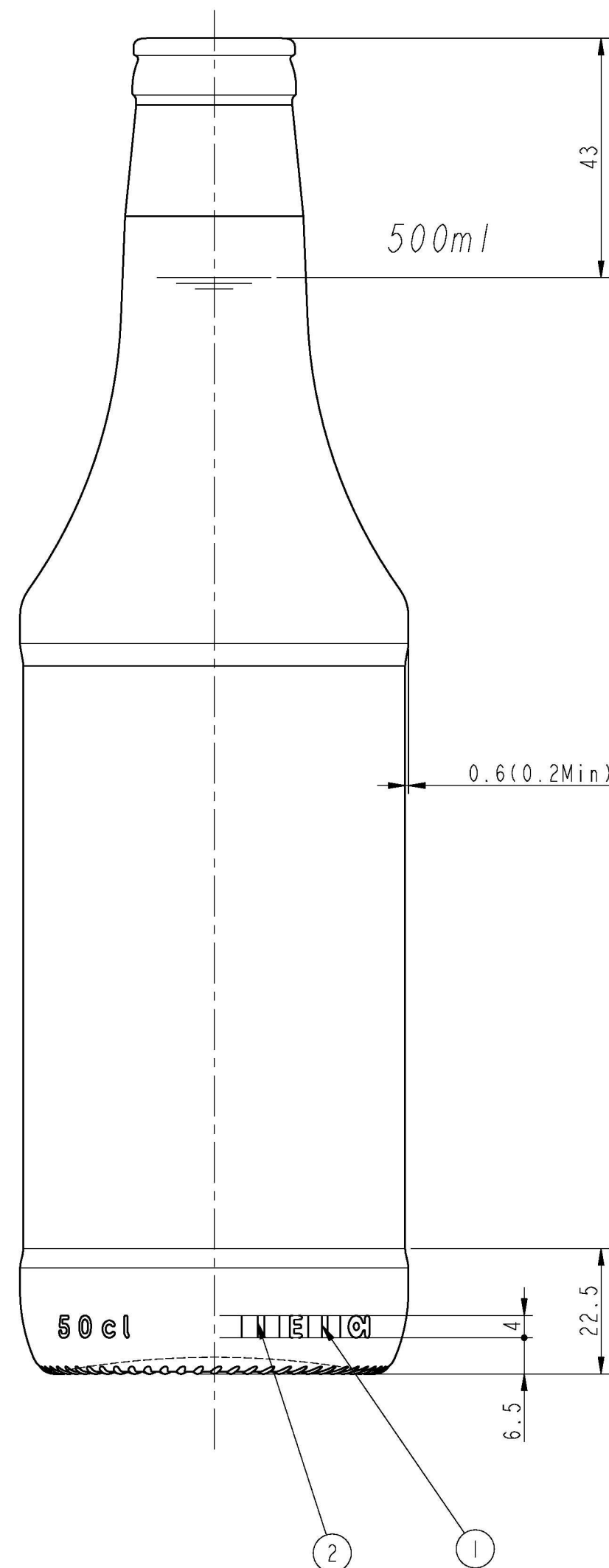
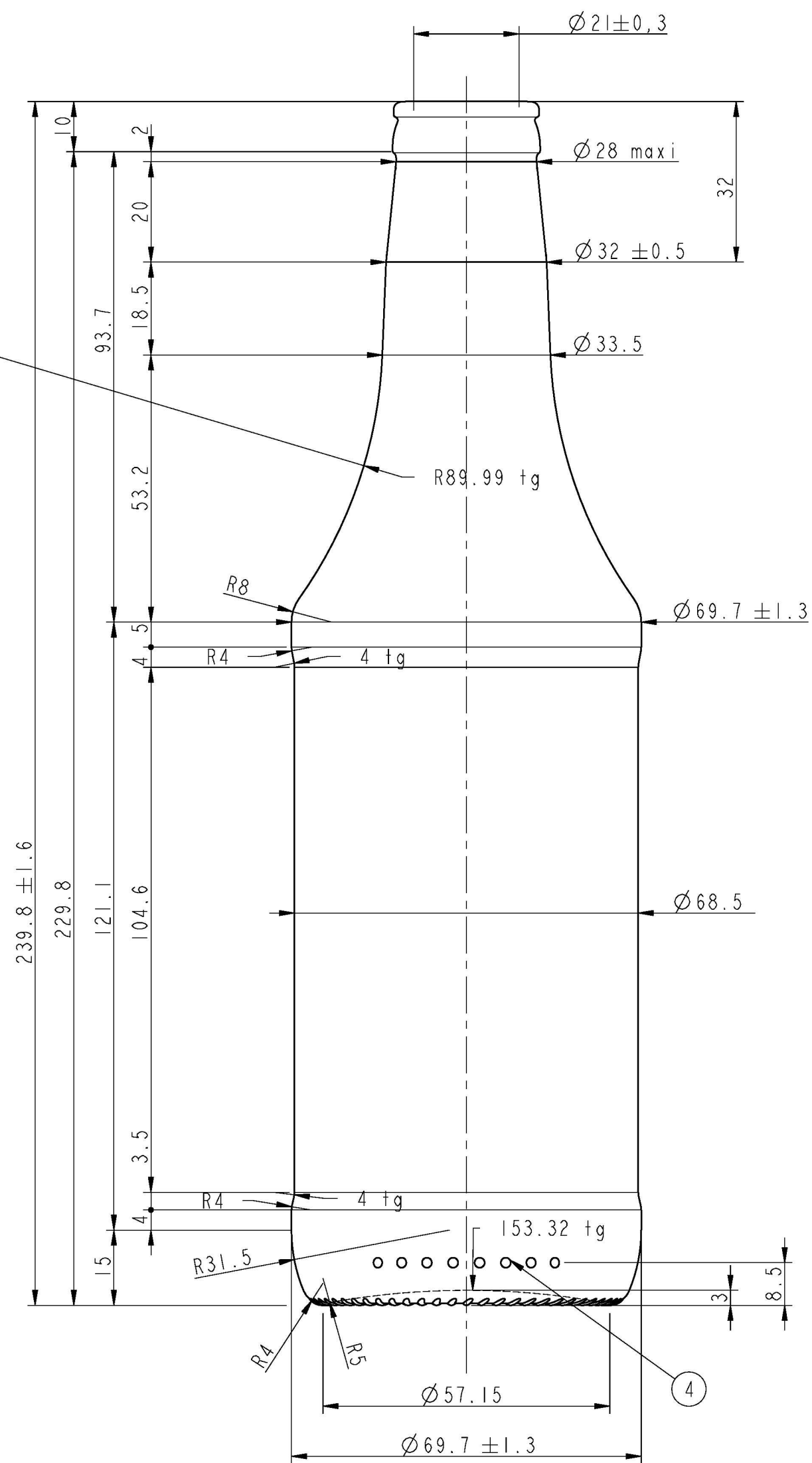


O-I Manufacturing France
 64 bd du 11 Novembre 1918 - BP 1228
 69611 Villeurbanne Cedex, France
 Tel. +33 (0)426686500

**CONTAINER & MOULD ENGINEERING
 EUROPE**

NOTES:
 THIS DRAWING IS THE PROPERTY OF O-I AND
 MUST NOT BE REPRODUCED OR DISCLOSED
 WITHOUT O-I WRITTEN AUTHORIZATION.
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
 MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
 2 = CAVITY No.
 3 = STIPPLING
 THE SHAPE OF STIPPLES IS ONLY AN
 INDICATION AND THE CONSTRUCTION IS AT
 THE PRODUCTION PLANT DISCRETION.
 4 = CAVITY CODE

SCALE 1:1

HEAT TREATMENT 90 °C maxi	CARBONATION XX g CO ₂ /l maxi
VERTICAL LOAD 100 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY NAB	TILT ANGLE 18.29°
MAX. VERTICALITY TOLERANCE 2.7 mm	MEASURING CONTAINER NO
FINISH SAP NUMBER 3608	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 19.0 mm	MAX FILLING TUBE \varnothing 18 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
520ml \pm 10ml	
CONTAINER RATED CAPACITY (FILLPOINT)	
500ml	
CONTAINER WEIGHT	
268g APPROX.	
FINISH DESIGNATION FR_29_SPECIAL_H100_3608	MAX GAS VOLUME
PROCESS	RETURNABLE NO
	DESIGN REF.

**STANDARD
 50 CL SIROPTIMA**

DESIGNER	EBL	DATE	12/11/09
CHECKED		DATE	
DRAWING NUMBER 090827	MOULD/SAP NUMBER 003485		

No	DATE	REVISIONS	DESIGN/CHECK
	12/11/09	updating on Pro E of the drawing n° 052.1032	EBL